



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2933-2BL
Job Sheet 186104



Part No: D2933-2BL

Job Qty: 3 ea

Part Name: Saddle RH In, 206



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/9/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Machining-1		SBL 18/11/26
100	CNC Vertical Machining	3 pcs	12/14/18	12/14/18	0.61	3.88	HAAS1-2		UHZ 18/11/28
110	Mill Conv	3 pcs	12/14/18	12/14/18	0.00	3.88	Mill Conv 1		
120	QC	3 pcs	12/14/18	12/14/18	0.00	0.00	QC1		
130	QC	3 pcs	12/14/18	12/14/18	0.00	0.00	QC8 Machining-1		
140	HandFinish	3 pcs	12/14/18	12/14/18	0.00	0.31	HandFinish1		
150	Outsource	3 pcs	12/14/18	12/14/18			ATE003-VC		
155	Packaging	3 pcs	12/14/18	12/14/18	0.00	0.00	Packaging2		
160	QC	3 pcs	12/14/18	12/14/18	0.00	0.00	QC14		
170	Packaging	3 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1		
180	QC21-SA	3 Ea	12/14/18	12/14/18	0.00	0.00	QC21		

Part Op 100 - Program part number and batch number.

Descriptions: 110 - Machine Keyway and inspect per attached dimension sheet

150 - ***MASK ALL HOLES AS PER PAR16-484*** ISSUE PO 041917

21
9-89

DEC 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6101-001	Saddle Billet	3 Ea (1 ea)	90-Start up Operation	S038650 2 S131551

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6101-001	3	64	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description _____	DISPOSITION Repair Scrap Use as Is Suspended / Rejected	AGAINST DEPARTMENT/PROCESS Part: D2933 - 2BL Job No: 186104 Serial No/Batch: S131559 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 11/26/18 Container No: S131559 Water Jet Prod. Eng. Coord. Prep/Packaging Supplier Dart Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com								
		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; text-align: center;"> Engineering Quality Other </td> <td style="width: 50%; text-align: center;"> MRB (QSI042) Approval </td> </tr> <tr> <td colspan="2" style="text-align: center;">Completed By</td> </tr> <tr> <td colspan="2" style="text-align: center;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td colspan="2" style="text-align: center;">QC / QA Coordinator Approval</td> </tr> </table>	Engineering Quality Other	MRB (QSI042) Approval	Completed By		Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval	
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Root Cause		FAULT CATEGORY																																																																																																																																
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DART AEROSPACE LTD	Work Order: 186104
Description: 206 Saddle, Inboard, Right side	Part Number: D2933-2
Inspection Dwg: D2933 Rev. C	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2933 Rev. C and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.100	0.140		0.123	0.125	0.125			
B	0.100	0.140		0.124	0.125	0.125			
C	0.100	0.140		0.132	0.132	0.131			
D	0.210	0.230		0.225	0.225	0.225			
E	1.245	1.255		1.250	1.250	1.250			
F	1.245	1.255		1.250	1.250	1.250			
G	2.495	2.505		2.500	2.500	2.50			
H	0.510	0.515		0.511	0.511	0.511			
I	1.572	1.582		1.577	1.577	1.577			
J	2.495	2.505		2.500	2.500	2.500			
K	0.257	0.262		0.257	0.257	0.257			
L	0.312	0.317		0.3125	0.3122	0.312			
M	0.235	0.240	0.238	0.238	0.237	0.238			
N	0.100	0.140		0.121	0.120	0.120			
O	0.540	0.560		0.550	0.551	0.551			
P	0.490	0.510		0.500	0.500	0.508			
Q	3.715	3.725		3.720	3.720	3.720			
R	2.470	2.510		2.493	2.493	2.493			
S	0.240	0.270		0.253	0.253	0.253			
T	0.100	0.180		0.135	0.135	0.135			
U	1.625	1.635		1.630	1.630	1.630			
V	1.362	1.372		1.367	1.367	1.367			
W	0.316	0.321		0.316	0.316	0.316			
X	1.125	1.145		1.135	1.135	1.135			
Y	1.565	1.585	DT8695 A/B	1.575	1.575	1.575			
Z	0.178	0.198		0.188	0.188	0.188			
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by: DAS	Audited by: <i>[Signature]</i>
Date: 57 18/11/26 9-89	Date: 18/11/28

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.12.12	Re-format; Added Dim. X-Y, DT8683, DT8686, DT8690 & DT8695 A/B	KJ/RF	
C	07.03.21	Revised per drawing revision C	KJ/JLM <i>[Signature]</i>	<i>[Signature]</i>

240
57
8-85



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041917**

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO041917
PO Date: 12/3/18
Due Date: 12/10/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186104	D2933-2BL	Saddle RH In, 206 : Various STC's ***MASK ALL HOLES AS PER PAR16-484*** ISSUE PO	Firmed	-	12/10/18	3 pcs	0 pcs	3 pcs	\$25.00/pcs	\$75.00
2	186096	D206-642-341BL	Replacement Skidtube (Fits LH or RH) : TC STC SH98-4 Issue 2, FAA STC SA00475SE 15/10/28, EASA STC EASA.IM.R.S.01320 Revision 1 07/09/10, JCAB JAPAN STC-102-TYO 00/09/25, ARGENTINA CTS- 0212.12(A) 02/12/26, BRAZIL 2009S08-21 09/09/02, BRAZIL 2009S08- 22 09/09/02 ISSUE PO Prime and Paint DELFLEET BLUE	Firmed	-	12/10/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
	186098	1	X DEC 04 2018	Firmed	-	12/10/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
	186094	1	X DEC 04 2018	Firmed	-	12/10/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
	186095	1	X DEC 04 2018	Firmed	-	12/10/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
Sub Total:							4	0	4		\$900.00

Grand Total: \$975.00



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PURCHASE ORDER PO041917

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/3/18 10:33 AM dart.tsimiklis.chrisoula

